



COOLING WATER TREATMENT

Website:-www.rxmarine.com

Index

COOLING WATER TREATMENT

By RX Marine International

Title	Page No
Rocor NB Liquid	02
Diesel Guard NB	05
Biological guard	07
CoolTreat	08
Rxsol ELC	10
Antifreeze Liquid	11
Rxsol 2000	12
Engine Water Treatment	14

Part/Order no:

Rxsol-20-3018-020

Rxsol-20-3018-025

Packing

20.00 Ltr

25.00 Ltr

COOLING WATER TREAT.**CORROSION INHIBITOR (with NTIR-ITE CONTENT) ROCOR NB LIQ. (RXSOL-40-4001)****Introduction**

RXSOL-40-4001 is a unique formulation with organic Corrosion Inhibitors , Anti-Scalant for use in closed cooling water systems , for preventing corrosion and scale Formation in Internal combustion engines, compressor cooling system, DG - set at high or low temperature. It is a concentrated liquid ,also used as a corrosion inhibitor (Protects all the metals including cast iron , mild steel , copper . 

Note

The stable oxide film that is formed by RXSOL-40- 4001 prevents corrosion caused by electrolytic action between dissimilar metals used in the system .RXSOL-40-4001 has been field tested and found to have no detrimental effects on non metallic substances such as seals, glands, packing, hoses, gaskets etc., normally used in these system . 

Application

SDG*Sets:- Internal combustion engines closed circuit cooling system compressor cooling system RXSOL-40-4001-020 incorporates superior corrosion inhibitors to prevent corrosion works by free of scale deposits. 

Advantages

- Prolong the life of equipment by keeping scale and corrosion free. Since RXSOL-40-4001 is alkaline and so will suppress acid corrosion, which would otherwise result in Corrosion.
- Damage such as pitting. However, the alkalinity control is such that even if the product is accidentally overdosed, the pH of the water will remain within limits. The metals which would be affected by extremes of alkalinity or acidity are protected.
- Improves generating cooling efficiency by Maintaining a clean heat transfer.
- Corrosion protection by using superior Corrosion.
- inhibitor.Reduced maintenance and down Time.
- Compatible with Coolants / Antifreeze solution / Glycol .
- Friendly with Metals (Like steel, Copper, Aluminum, all alloys) & Non - metal (Rubber, Hoses, Gasket etc.). 

Note

In cases where systems are contaminated with oil and/or scale they should be cleaned before starting to apply RXSOL-40- 4001-020 .There are suitable RX BRAND products to carry out the cleaning. Degreasing should be carried out using RXSOL SC 2002 and Descaling by using RXSOL DC 1008 . 

Specification

Color	Clear / Pink (Color changes of the product cannot be excluded the effectively will however not impaired.)
Sp. Gravity	1.5 to 1.2
pH	Alkaline (11.3 - 11.8)
Odor	Slight
Boiling Point	100 degree C
Solubility	100% in water
Freezing	17 degree C

Handling

RXSOL-40-4001-020 is an alkaline product & should be handled like other chemical Avoid contact with Eyes, Skin ,in case of contact ,wash with copious amounts of water immediately. 

General Recommendation

Nitrite (as PPM NO ₂)	0	100-200	300-600	700-900	1100-1300	1440-2400
RXSOL-404001-020/100 OL	13.0	11.3	8-10	5-7	1.5-3.5	0

Method Of Use

- Properly clean the system with water and alkaline liquid if necessary.
- Add 0 .15-1.5 % of RXSOL-40-4001 in system or recommended Nitrite level 1400 2500 ppm can be measured and controlled by any standard RXSOL test kit For Nitrite, Chloride test also helps to detect excess contamination to maintain Accepted levels .when the product is dosed as recommended limit By buffering action of 1. Properly clean the system with water and alkaline liquid, if necessary.
- Add 0 .15-1.5 % of RXSOL-40-4001 in system or recommended Nitrite level 1400 2500 ppm can be measured and controlled by any standard RXSOL test kit for Nitrite, Chloride test also helps to detect excess contamination to maintain accepted levels .when the product is dosed as recommended limit By buffering action of RXSOL-40-4001 ,pH should be maintained between 8.3 and 10 by the treatment. 

Note

Initial dosage for an untreated system is 9 liters of RXSOL-40-4001-020 / 1000 liters of untreated distilled water. This will bring the treatment up to the minimum level of 1000 ppm nitrite. For best result and prolonged engine life add RXSOL-40-4001 every 500 -6500 km. or 250 to 300 hours of running time or every 2 month interval .pH should be maintained between 8.3 and 10 by the treatment. 

**** Read the Material Safety Data Sheet before using this product****



Private Labeling

Private labeling services offer you the opportunity of having our high quality, manufactured products branded as your own. All RX-SOL products can be re-branded with your company name, logo, contact details, and more included on each consignment and, if required delivered direct to a site of your choice with your own delivery paperwork.

Private labeling is a great way to build brand loyalty with your customers. RX MARINE offers full-color private labeling on a wide variety of products to all our customers... and with no minimum quantity. Whether you need 1 or 100, we will place your company name, logo and contact information on the finished product.

We offer several styles and sizes of labels and packaging. From standard labels with one color to glossy, waterproof labels with full-color printing. We will work with you in choosing the proper label depending on the product and your specific needs. 

for more information :- [www. Rxmarine.com](http://www.Rxmarine.com)

Part/Order no:

Rxsol-40-4002-020

Rxsol-40-4002-025

Packing

20.00 Ltr

25.00 Ltr

Diesel Guard NB Pwd (RXSOL-40-4002) COOLING WATER TREAT CORROSION INHIBITOR (HIGH NITRITE CONTENT) RXSOL-40-4002 Powder (For Radiators, DG - sets, Closed Cooling System)

Introduction

RXSOL-40-4002 is a dry powder, nitrite/borate based compound with unique formulation with organic Corrosion Inhibitors , Anti- Scalant for use in closed cooling water systems , for preventing corrosion and scale Formation in Internal combustion engines, compressor cooling system, DG - set at high or low temperature. It is also acts as a corrosion inhibitor (Protects all the metals including cast iron , mild steel , copper .) 

Note

The stable oxide film that is formed by RXSOL- 40-4002 prevents corrosion caused by electrolytic action between dissimilar metals used in the system . RXSOL-40-4002 has been field tested and found to have no detrimental effects on non metallic substances such as seals, glands, packing, hoses, gaskets etc., normally used in these' systems. 

Application

SDG*Sets:- Internal combustion engines closed circuit cooling system compressor cooling system RXSOL-40-4001-020 incorporates superior corrosion inhibitors to prevent corrosion works by free of scale deposits. 

Advantages

- Prolong the life of equipment by keeping scale and corrosion free. Since RXSOL-40-4001 is alkaline and so will suppress acid corrosion, which would otherwise result in Corrosion. Damage such as pitting. However, the alkalinity control is such that even if the product is accidentally overdosed, the pH of the the water will remain within limits. The metals which would be affected by extremes of alkalinity or acidity are protected.
- Improves generating cooling efficiency by Maintaining a clean heat transfer.
- Corrosion protection by using superior Corrosion.
- Reduced maintenance and down time.
- Compatible with Coolants / Antifreeze solution / Glycol .
- Friendly with Metals (Like steel, Copper, Aluminum, all alloys) & Non - metal (Rubber, Hoses, Gasket etc.). 

Note

In cases where systems are contaminated with oil and/or scale they should be cleaned before starting to apply RXSOL-40- 4001-020 .There are suitable RX BRAND products to carry out the cleaning. Degreasing should be carried out using RXSOL SC 2002 and Descaling by using RXSOL DC 1008 . 

Specification

Color	Off white powder	Rxsol-CWT-4002 is an alkaline product & should be handled like other chemical Avoid contact with Eyes, Skin ,in case of contact ,wash with copious amounts of water immediately.				
Odor	None					
Nitrite (as PPM NO2)	0	100-200	300-600	700-900	1100 - 1300	1440 - 2400
RXSOL CWT 4001/10	2	2.5	2.0	2.0	1-1.8	0

Method Of Use

Properly clean the system with water and alkaline liquid , if necessary. Add 0 .05-0.2 % of RXSOL-40-4002 in system or recommended Nitrite level1400 2500 ppm can be measured and controlled by any standard RXSOL test kit for Nitrite, Chloride test also helps to detect excess contamination to maintain accepted levels. when the product is dosed as recommended limit By buffering action of RXSOL-40-4002 , pH should be maintained between 8.3 and 10 by the treatment. 

Note

Initial dosage for an untreated system is 2 Kg of RXSOL-40-4002 / 1000 liters of untreated distilled water. This will bring the treatment up to the minimum level of 1000 ppm nitrite. For best result and prolonged engine life add RXSOL-40-4002 every 500 - 6500 km. or 250 to 300 hours of running time or every 2 month interval. 



Membership Plan

Thank you for your interest in joining our Membership Plan. Our main goal is to provide the best services to our valued customers. Our services are built around providing you with best quality products at very low cost. We believe that this will help you to maximize the benefits. 

for more information :- www.Rxmarine.com

Part/Order no:

Rxsol-40-4003-020

Rxsol-40-4003-025

Packing

20.00 Ltr

25.00 Ltr

Fouling (by Micro Organism) preventing Agent**Biological Guard Liq.(RXSOL - 40-4003)****Introduction**

RXSOL-40-4003 is a very effective, amine based dispersing cleaner for the control of fouling by marine growth such as algae, shellfish , mussels, barnacles and micro-organisms and fungal growth in marine sea water cooling systems. Because of its molecular film forming properties, RXSOL-40-4003 is also acts as a corrosion inhibitor due to its film forming property .

Procedure Of Use

RXSOL-40-4003 can be used in both static and flowing systems. It should be preferably be started on a clean system from beginning stage since it is formulated to prevent growth rather than remove existing growth . (Existing Growth Can Be Clean By Using RXSOL DC 1008 / RXSOL SA 1008.) Note:- RXSOL BG 4003 Should Only Be Diluted With Fresh Water. 

Dosage For sea water cooling systems

Dose 150 500 ML of RXSOL-40-4003 for every 100 tons of sea water flowing through the system per hour. The treatment should be applied daily when the vessel is on coastal waters. Normally the treatment is not required when sailing deep sea .

For ballast tanks Dose 1 liter of RXSOL-40-4003 per 10 tons of water prior to ballasting, followed by a monthly dose of 2 liters per 100 tons. For Trim Tanks, Oil Rig Sea Legs and Similar Systems Dose 25 liters of RXSOL-40-4003 per 100 tons of water. General Testing for bacteria can be done with our RXSOL Dip Slide Methods(Designed to check and see anytime anywhere invisible danger Bacteria / fungus grow from Cooling / Drinking water) which indicate the extent of the bacteriological contamination. 

Characteristics

Appearance	Clear yellow liquid	VERY EFFECTIVE FOR THE CONTROL MUSSELS MICRO-ORGANISMS AND BIOLOGICAL GROWTH.
Density	In g/cm ³ at 1 5°C: 1.17	Liquid treatment which is easy to use.
Flash Point	Above 75°C	Maintains heat transfer in systems.
Compatibility	No known effect	Reduces maintenance and down time. BIODEGRADABLE.
Rubber	No known effect	NOT suitable for drinking water.
Packaging	RXSOL-40-4003, 25 Ltr	No danger to marine life when used as recommended.

Characteristic sulfur odor

****Read the Material Safety Data Sheet before using this product****

Part/Order no:

Rxsol-40-4012-025

Rxsol-40-4012-210

Packing

25.00 Ltr

210.00 Ltr

Product Description

Cooltreat is an organic liquid corrosion inhibitor with extended life for use in closed cooling water systems. This product offers protection for all commonly used materials in engine cooling water systems, including aluminum. Unlike other coolants, Cooltreat does not contain components subject to rapid depletion i.e. Nitrite and Silicate. Based on aliphatic acid technology Cooltreat is stable and hence the test frequency can be reduced. Cooltreat is fully organic and biodegradable. 

Directions for Use

Cooltreat is a highly effective corrosion inhibitor for all common metals in cooling water systems. Testing has shown no detrimental effects on non metallic substances such as seals, glands, packing, hoses, gaskets etc., normally used in these systems. Where most traditional inhibitors react with the metal surface and form oxides that prevent further corrosion, Cooltreat applies a thin and durable layer of protective molecules to the metal surfaces. This technology prevents the continuous build-up of insulating layers on heat transfer surfaces. For new builds, Rxsol Ships Service recommends cleaning of the water system before commencing service. The system will always contain small amounts of oil and iron oxides, and this can be removed in one operation. If the system is corroded or is more heavily contaminated, degreasing scale is recommended. For systems previously treated with other products, Rxsol Ships Service recommend to drain and flush the system before refilling with distilled water and Cooltreat.

The system should be clean and free from scale and corrosion products when starting the treatment. The use of antifreeze is sometimes required if the vessel is to be laid up in cold areas, Cooltreat can be used in conjunction with glycols for frost protection. If used in conjunction with glycols, It is recommended to increase the product concentration to 8%.* 

Dosing Method

Cooltreat should be dosed to a suitable point in the system. If the expansion tank is used, adequate circulation must be assured. 

Dosing and Control

Initial dosage for an untreated system is 60 litres of Cooltreat /ton of untreated distilled water (6%). This will provide sufficient protection of the system for a period of two to five years under normal conditions. 6% Cooltreat should also be dosed in all make up water added to the system to compensate for lost coolant. The engine manufacturer's recommendations for water quality should always be complied with. Chloride levels should always be as low as possible. Most engine manufacturers recommend a maximum of 50 ppm chlorides. For this reason, Rxsol Service recommends the use of distilled water as make-up. 

Product Properties

APPEARANCE	Colorless liquid
Density, g/cm ³ at 20°C:	1.055
pH	8.2
COMPATIBILITY	
Metal	All commonly used
Rubber	No known effect

Features, Benefits and Applications

- Liquid product, easy to use .
- Environmentally friendly, fully organic product, low toxicity.
- Effective against cavitation and Erosion Superior heat transfer properties.
- Compatible with hoses, gaskets and seals.
- Compatible with glycols for frost Protection.
- Stable product-non depleting.
- The product can be used for corrosion inhibition in many types of closed recirculation system cooling water systems.
- Approved by major engine manufacturers. 



Membership Plan

Thank you for your interest in joining our Membership Plan. Our main goal is to provide the best services to our valued customers. Our services are built around providing you with best quality products at very low cost. We believe that this will help you to maximize the benefits.

Membership Plan Benefits.

- Get High Quality Product in to Low Price.
- All amount paid for the membership plan to be refundable.
- Same price in India ,UAE, Singapore, Bahrain.
- Members are Offered to supply the RXSOL Brand on behalf of Rx Marine International.
- Members are offered the benefit of private Labeling also to establish his Own Brand/Logo through us. 

for more information :- [www. Rxmarine.com](http://www.Rxmarine.com)

Part/Order no:

Rxsol-40-4016-020
Rxsol-40-4016 -025

Packing

20.00 Ltr
25.00 Ltr

Product Description

Cat ELC meets or exceeds the requirements of the following specifications and guidelines: RXSOL ELC .

- Factory-Fill Used as standard factory-fill for All Cat machine cooling systems.
- Lower Maintenance Costs-Reduces engine coolant and additive costs by as much as 500% compared to conventional coolants. It eliminates the need for supplemental Coolant.
- Additives, extends coolant change-out intervals and reduces disposal requirements.
- Advanced Metal Protection - Incorporates An advanced formula technology with Organic.
- acid additive corrosion inhibitors, such as a combination of mono and dicarboxylates for maximum protection of copper, solder, brass, steel, cast iron and aluminum. 

Dosing Method

Boiling protection with 15 psi (1 bar) radiator cap 50% Cat ELC/50% water 60% Cat ELC/40% water (RXSOL ELC concentrate added)	129°C (265°F) 132°C (270°F)
Freezing protection 50% Cat ELC/50% water 60% Cat ELC/40% water (ELC concentrate added)	-37°C (-34°F) - 52°C (-62°F)
Nitrite (50% solution)	500 ppm
Molybdate (50% solution)	530 ppm



Membership Plan

Thank you for your interest in joining our Membership Plan. Our main goal is to provide the best services to our valued customers. Our services are built around providing you with best quality products at very low cost. We believe that this will help you to maximize the benefits. 

for more information :- [www. Rxmarine.com](http://www.Rxmarine.com)

Part/Order no:	Packing
Rxsol-40-4020-020	20.00 Ltr
Rxsol-40-4020-025	25.00 Ltr

RXSOL Antifreeze Corrosion Inhibitor

Introduction

Very effective blend of GLYCOL classified chemicals along with CORROSION inhibitor to protect all engineering precious metal including aluminum. Its chemically treated layer protects radiators and engines, against rust and corrosion. Its proper dose in Cooling System gives full protection from corrosion. It is biodegradable and does not present an environmental problem. 

Solution Strength

25 Ltr RXSOL-16-4020: 75 Ltr Water gives freezing protection up to -140C"or" 25% solution (1 part anti-freeze to 3 parts water) For extra cold / winter climate, increase to a 33% solution (1 part anti-freeze to 2 parts water) to give freezing protection down to -170C. 

****Read the Material Safety Data Sheet before using this product****



Stain Removal Tips

Unknown

If a stain cannot be identified, treat with cool water first, then sponge with a good quality laundry liquid solution. Rinse well and if stain persists try equal quantities of methylated spirits (wood alcohol) and ammonia, testing first to note effect on colour and fabric. If colour is affected, omit ammonia. As a last resort, try a mild bleach, e.g. A diaper wash/sanitiser container sodium percarbonate.

Tips for removal of RED WINE Stains from :

Quickly Remove as much of the excess red wine from the material by blotting the spot with any absorbent material. Paper or cotton towels work best. Place a piece of the towel on the front and back of the material and press down & Hold for two to three minutes to absorb the wine. Remove and replace the towels and then repeat the process. 

for more information :- www.Rxmarine.com

Part/Order no:	Packing
Rxsol-40-2000-020	20.00 Ltr
Rxsol-40-2000-025	25.00 Ltr

DIESEL COOLING WATER CORROSION

INHIBITOR RXSOL-40-2000

Introduction

RXSOL-40-2000 a unique formulation with organic Corrosion Inhibitors , Anti-Scalant for use in closed cooling water systems , for preventing corrosion and scale Formation in Internal combustion engines, compressor cooling system, DG - set at high or low temperature. It is a concentrated liquid , also used as a corrosion inhibitor (Protects all the metals including cast iron , mild steel , copper. )

Note

The stable oxide film that is formed by **RXSOL-40-2000** prevents corrosion caused by electrolytic action between dissimilar metals used in the system . **RXSOL- 40-2000** has been field tested and found to have no detrimental effects on non metallic substances such as seals, glands, packing, hoses, gaskets etc., normally used in these' systems. 

Applications-DG*Sets

Internal combustion engines closed circuit cooling system compressor cooling system. RXSOL-40-2000 incorporates superior corrosion inhibitors to prevent corrosion works by free of scale deposits.

Advantages

- Prolong the life of equipment by keeping scale and corrosion free. Since RXSOL-40-2000 is alkaline and so will suppress acid corrosion, which would otherwise result in corrosion damage such as pitting. However, the alkalinity control is such that even if the product is accidentally overdosed, the pH of the water will remain within limits. The metals which would be affected by extremes of alkalinity or acidity are protected.
- Improves generating cooling efficiency by maintaining a clean heat transfer.
- Corrosion protection by using superior corrosion inhibitor.
- Compatible with Coolants / Antifreeze solution / Glycol .
- Friendly with Metals (Like steel, Copper, Aluminum, all alloys) & Non-metal (Rubber, Hoses, Gasket etc.) 

Note

In cases where systems are contaminated with oil and/or scale they should be cleaned before starting to apply RXSOL-40-2000 .There are suitable RX BRAND products to carry out the cleaning. Degreasing should be carried out using RXSOL SC 2002 and Descaling by using RXSOL DC 1008 . SPECIFICATION / HANDLING. 

Color Pink/ red (Color changes of the product can not be excluded the effectively will however not impaired.)

Sp. Gravity	
pH	
Freezing Point	17.0 c
Odor	1.1 to 1.25
Alkaline	(11.3 11.5)

None

Initial dosage for an untreated system is 9 litres of RXSOL 2000 / 1000 litres of untreated distilled water. This will bring the treatment up to the minimum level of 1000 ppm nitrite. For best result and prolonged engine life add RXSOL-40-2000 every 500 -6500 km. or 250 to 300 hours of running time or every 2 month interval .

None

****Read the Material Safety Data Sheet before using this product****

RXSOL-40-2000 is an alkaline product & should be handled like other chemical. Avoid contact with Eyes, Skin ,in case of contact ,wash with copious amounts of water immediately. 

DIESEL COOLING WATER CORROSION INHIBITOR

RXSOL-40-2000 Nitrite (as PPM NO₂)
 100-200 300- 600 700-900 1100-1300
 1440-2400 RXSOL-40- 2000 /1000L 13.0
 11.3 8-10 5-7 1.5-3.5 0 

Method Of Use

- Properly clean the system with water and alkaline liquid , if necessary.
- Add 0 .15-1.5 % of RXSOL-40-2000 in system or recommended Nitrite level 1400 2500 ppm can be measured and controlled by any standard RXSOL test kit for Nitrite, Chloride test also helps to detect excess contamination to maintain accepted levels .when the product is dosed as recommended limit By buffering action of RXSOL-40-2000 , pH should be maintained between 8.3 and 10 by the treatment. 



Part/Order no:

Rxsol-40-4010-020
Rxsol-40-4010 -025

Packing

20.00 Ltr
25.00 Ltr

DIESEL COOLING WATER CORROSION**INHIBITOR RXSOL-40-2000****Description**

RXSOL LIQUID EWT cooling water treatment is a nitrite-based, liquid, multi-functional corrosion inhibitor for protecting recirculating cooling and heating water systems. RXSOL LIQUID EWT treatment is an excellent treatment for diesel engine primary and secondary cooling water. It is also ideally suited for use in chilled water systems because it forms a clear, non-staining solution, which protects the system from corrosion and hard water scale. RXSOL LIQUID EWT treatment is approved or authorized for use by: 

System Preparation

RXSOL LIQUID EWT treatment is an effective corrosion inhibitor for ferrous metals in marine circulating cooling water systems. Because certain aluminum alloys are highly anodic, they may be difficult to completely protect. Therefore, the use of RXSOL LIQUID EWT treatment with systems containing aluminum alloys should be discussed with a local Rxmarine Marine representative prior to starting treatment. In order to ensure the maximum benefits from a RXSOL LIQUID EWT treatment program, the system should be inspected for deposits and corrosion. If the system is found to be contaminated, it must be chemically cleaned before the treatment program begins. Your Rx Marine representative can provide specific cleaning recommendations. Sacrificial anodes (magnesium or zinc) in the cooling system should be removed prior to adding RXSOL LIQUID EWT treatment. These materials are not necessary with the complete chemical program in effect and, in fact, may cause undesirable deposits in circulating water systems. 

Dosage

The system should be filled with good quality fresh or distilled water and where freeze protection is necessary, the proper amount of glycol-based antifreeze should be added. Begin circulating the system water, and add RXSOL LIQUID EWT cooling water treatment at an initial dosage of 8 liters per ton of system water capacity. Circulate for 30 minutes after addition to ensure good distribution and the establishment of a protective film. RXSOL LIQUID EWT cooling water treatment may be used with waters that have hardness contamination, provided the total hardness levels are less than 170 ppm or as otherwise recommended by the engine manufacturer, whichever is less. The chloride level in the cooling system should be limited to 100 ppm or as otherwise recommended by the engine manufacturer, whichever is less. 

Features	Benefits
Effective corrosion inhibitor	Protects ferrous and non-ferrous metals Minimizes metal oxide deposits
Contains a scale modifier	Maintains heat transfer effectiveness Helps prevent overheating caused by sludge and mineral scale deposits Reduces cleaning and maintenance costs
Liquid	Easy to dose Cost effective
Buffered	Stabilizes cooling water pH

Product Properties

Appearance	Light yellow
Specific Gravity at 25° C (77° F)	1.23
Flash Point (PMCC)	None
pH, Neat	12.3 - 12.9
Freeze Point:	-12.2° C (10° F)
Freeze/Thaw Stability	Complete

****Read the Material Safety Data Sheet before using this product****

Stain Removal Tips

Unknown

If a stain cannot be identified, treat with cool water first, then sponge with a good quality laundry liquid solution. Rinse well and if stain persists try equal quantities of methylated spirits (wood alcohol) and ammonia, testing first to note effect on colour and fabric. If colour is affected, omit ammonia. As a last resort, try a mild bleach, e.g. A diaper wash/sanitiser container sodium percarbonate.

Tips for removal of RED WINE Stains from :

Quickly Remove as much of the excess red wine from the material by blotting the spot with any absorbent material. Paper or cotton towels work best. Place a piece of the towel on the front and back of the material and press down & Hold for two to three minutes to absorb the wine. Remove and replace the towels and then repeat the process. 

for more information :- [www. Rxmarine.com](http://www.Rxmarine.com)

